

**Lathes****CNC Lathe**

No.	Make	Type	New in	turning diamete	turning length	control
20398	STANKOMASHSTROJ	ST16A25	2017	0500	1000	Fanuc Oi

**Lathe - cycle-controlled**

No.	Make	Type	New in	turning diamete	turning length	total power re
20391	VOEST-ALPINE	W 570 E50	1991	570	1100	20

**Vertical Turret Lathe - Double Column**

No.	Make	Type	New in	faceplate Ø	swing Ø	turning height
40086	GMW	VTM 4000 CNC/C	2011	2850	4000	2000
40085	STANKOIMPORT	KU473 (1563)	1990	6000	6300	3200

**Vertical Turret Lathe - Single Column**

No.	Make	Type	New in	faceplate Ø	swing Ø	turning height
40088	STANKOIMPORT	1512	1987	1120	1250	1000
40087	GMW	VTM 2000 CNC	2017	1600	2000	2000

**Turning Automatic Lathe - swiss lathe**

No.	Make	Type	New in	swing Ø bed	spindle passage	turning length
2018	TORNOS-BECHLER	ENC 162	1991	60	15	100

**Mechanician s Lathe**

No.	Make	Type	New in	swing Ø bed	swing Ø carr.	turning length
200054	HARDINGE	DV-59/DSM-59	1975	0230	125	450
200058	HARDINGE	DSM 5/1,5	1975	0230	230	460

**Center Lathe**

No.	Make	Type	New in	swing Ø bed	centre height	turning length
200071	CAZENEUVE	HBX 360	1991	0360	180	800
200075	VDF- HEIDENREICH & HARBECH	Hamburg 430	1978	0430	235	1000
200073	STANKOMASHSTROJ	16K25B	2017	0500	300	1000
200074	VDF- HEIDENREICH & HARBECH	V 3	1965	0560	300	2000

**Boring mills / Machining Centers / Drill****Machining Center - Vertical**

No.	Make	Type	New in	x-travel	y-travel	z-travel
10152	AXA	DBZ	2004	je 750	500	600

**Drilling Machine**

No.	Make	Type	New in	Ø max St/cast.	throat	bore stroke
50041	REXIUS		1965	10,15	140	80
50064	FLOTT	TB 13 ST	1995	15/18	185	70
50063	WEBO	Gradua 30	1965	40/50	315	MK 4

**Floor Type Boring and Milling M/C - Hor.**

No.	Make	Type	New in	spindle Ø	x-travel	y-travel
80055	COLLET	BF 100	1960	100	2000	1500
80064	UNION	BFP 160 / II	1972	160	3200	2000
80065	SCHIESS-FRORIEP	4FB 36/22,5 CNC	2006	225	8000	5000

**Radial Drilling Machine**

No.	Make	Type	New in	throat max.	Ø max St/cast.	tool adaptor
60091	WEBO	BR 40	1970	1000	40/50	MK4
60087	STANKOIMPORT	2 H 55	1976	1600	050,60	MK 5
60092	CASER	F 60	1971	1600	50/60	MK5
60090	CSEPEL	RFH100/2500	1979	2500	100	MK 6

**Table Type Boring and Milling Machine**

No.	Make	Type	New in	spindle Ø	x-travel	y-travel
70092	AYCE	AC 70-B4	1981	070	1300	800
70083	IMU BACAU	AF 85 VT	1980	085	1500	1000
70091	IMU BACAU	AF 100 D	1986	100	1500	1500
70089	JUARISTI	MDR-125-A-CF-CNC	1987	125	2500	1500

**Milling machines****Universal Milling Machine**

No.	Make	Type	New in	x-travel	y-travel	z-travel
1111139	DECKEL	FP 1	1960	0250	150	340
1111141	GELDMACHER	UWF 500	1985	0500	400	400
1111145	THIEL	Duplex 159	1973	0500	400	400
1111138	MAHO	MH 600	1970	0600	300	300
1111142	HERMLE	UWF 851	1990	0600	450	400
1111146	MAHO	MH 700	1960	0700	400	400
1111147	KLOPP	FWSU 5	1979	1000	355	450

1111148	KLOPP	FWSU 5	1981	1000	355	450
1111149	SCHELLER	HS 20 CNC	1982	1200	500	500

**Gear cutting machines****Gear Hobbing Machine - Vertical**

No.	Make	Type	New in	wheel Ø max	gear width	max. module
1762	LIEBHERR	ET 1500	1973	1500	280	14

**Grinding machines****Surface Grinding Machine - Horizontal**

No.	Make	Type	New in	grinding length	grinding width	workp. height
12489	ELB	Star 2	1988	0630	250	300
12055	SEEDTEC MACHINERY CO. LTD	1632 AHD	1991	0900	400	400

**Optical Profile Grinding Machine**

No.	Make	Type	New in	spindle speed:	grinding stroke	grinding length
12937	PETEWE	PFS 3 D	1974	5.000	15- 105	440

**Rotary Table Hole Grinding Machine**

No.	Make	Type	New in	rotary table di	boring diameter	drilling depth
1265	SIELEMANN	RB 160	1977	1600	150-1500	600

**Wheel Stand**

No.	Make	Type	New in	gr.wheel Ø	no. of working	connected loa
12928	GREIF	DV 30	1980	300	2	1,5

**Spiral drill grinder**

No.	Make	Type	New in	grinding area	lip angle	relief angle
26698	FROEHLICH	M 480 AC	1993	4-80	60-118	0-12

**Grinding Machine - Centerless**

No.	Make	Type	New in	grinding diamet	regulating whee	max. width of
1236	KOENIG & BAUER	Multimat 300	1970	200	300	300
1237	KOENIG & BAUER	Multimat 300	1979	200	300	300

**Lapping machines****Honing Machine - Internal - Vertical**

No.	Make	Type	New in	honing diameter	stroke	throat
12940	GEHRING	1 VS 3600	1974	350	90-4000	1000

**Saws****Bandsaw - Horizontal**

No.	Make	Type	New in	cutting Ø	saw band length	cutting width
16075	KM Kesmak	KMO 280	2017	0280	3660	0,9
16070	KM Kesmak	KME DG 280	2015	0280	3660	0,9
16089	KASTO	PBA 320/460 AU	1980	0320	4670	1,3
16078	KM KESMAK	KMS 350 x 400	2017	0350	4250	1,1
16093	AMADA	HFA 400 W	2005	0420	4570	1,3
16071	KM Kesmak	KMY 2DG 450	2015	0450	5780	1,3
16091	MEBA - VOLLAUTOMAT	MEBATOP 1020 DGF	2004	0510	9800	1020
16081	KM Kesmak	KSS 550 x 700	2017	0550	6850	1,3
16076	KM Kesmak	KSY 550 x 700	2017	0550	6850	1,3
16074	KM Kesmak	KLS 650 x 1050	2017	0650	8200	1,6
16076a	KM Kesmak	KSY 650 x 1050	2017	0650	8330	1,6
16087	KASTO	PBA 800/1060 AU	1981	0800	9400	1060
16090	KASTO	PBA 1060-1260 U	1994	1060	13365	1260
16072	KM Kesmak	KNC 1100 x 1300	2017	1100	11660	1,6

**Band Saw - Vertical**

No.	Make	Type	New in	roll diameter	throat	workp. height
16092	BEHRINGER	LPS-60-4	1989	640	630	740

**Hacksaw**

No.	Make	Type	New in	cutting Ø	band length	stroke
16083	BEHRINGER	HSA-260	1983	260	420	280

**Hacksaw**

No.	Make	Type	New in	cutting Ø	band length	stroke
16059	BULMAK	OH 253	1985	280	450	500

**Cold Circular Saw - Vertical**

No.	Make	Type	New in	sawblade Ø	cutting Ø	stroke
16056	KALTENBACH	RKT 631 NA/FM	1984	0710	220	250

**Center-drilling machines****Facing and Centering Machine**

No.	Make	Type	New in	workp.Ø max	workp.Ø min	workpiece len
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26699 RSA ENTGRAT-TECHNIK STL 1986 80 15 2000

**Presses****Double-Column Presse**

No.	Make	Type	New in	power to	passage	stroke
23119	EXNER	EX 250 SBS	1979	250	1000	300
23112	MÜLLER-WEINGARTEN	ZE 250/160-12,5	1969	250	1350	1000

**Eccentric Press - Single Column**

No.	Make	Type	New in	power to	throat	stroke
21040	HEUSER	EPLS 55	1972	055	200	10-80
21107	BERRENBERG	LEPt 63/250	1971	063	250	16-90
21111	SCHULER	PDr 80/280	1963	080	280	8 - 100
21100	SCHWERTFEGER	KF 2130	1990	100	300	10-130
21108	EBU	100 SKFR	1971	100	320	20-140
21065	STANKOIMPORT	K 2130	1981	100	300	25-130
21119	HEUSER	EPL 110	1968	110	370	10-80
21120	HEUSER	EPL 110	1965	110	240	10-80
21114	EDELHOFF	AZR 7	1975	130	400	30-130
21118	BETZ	EZL 135	1979	135	400	20- 120
21113	ZTS - KOSICE	LE 160	1989	160	355	25 - 160
21112	ZTS - KOSICE	LE 160	1989	160	355	25 - 160
21115	EDELHOFF	AZR 250	1976	250	400	20 - 160
21101	BETZ	FZL 300	1980	300	420	30-140
21116	GRÄBENER	PRS 400	1975	400	465	40 - 180
21109	Kieserling	400 t	1956	400	400	60-160

**Single Column Press - Hydraulic**

No.	Make	Type	New in	power to	throat	stroke
23106	EITEL	P 40 B	1973	040	200	500
23104	WMW-ZEULENRODA	PYE 160 S	1970	160	330	500

**Straightening- and Bending Machine**

No.	Make	Type	New in	ram pressure	max. ram stroke	dayligh
23121	DEMAG	VPN 160 S	1972	160	300	645
23122	MAE	HY S 315 S	1984	315	1000	1200

**Straightening Press - Single Column**

No.	Make	Type	New in	power to	throat	stroke
23129	MÜLLER	CR 250.14.1	1991	250	400	400

**screw press**

No.	Make	Type	New in	power to	Stroke	strokes/min
35015	WEINGARTEN	P 180	1955	240	130 - 380	21-31
35014	KIESERLING & ALBRECHT	FS 450	1955	450	1000	1200 x 750

**double-sided high speed press**

No.	Make	Type	New in	power to	stroke	strokes/min
2525	WEINGARTEN	HD 160	1980	160	8-120	25-120
2526	MINSTER	P2-200-54	1990	200	152,4	0- 150
2528	BBT	ZRL 200 / 1250 / 2	1973	200	20-140	20-100
2530	EDELHOFF	DARR W250	1980	250	20-190	20-100
2527	BOETTCHER & BRUECKMANN	ZRL 250 / 820	1970	250	20-140	60

**Tryout Press - hydraulic**

No.	Make	Type	New in	power to	stroke	table surface :
23123	HIDROLIKSAN	HD 100	2016	100	400	1020 x 400

**try-out press**

No.	Make	Type	New in	power to	passage	stroke
35013	Hydramac	W/PH 4 C	2015	110	1250/1000	1200

**Sheet metal working / shaeres / bending****Hydr. pressbrake**

No.	Make	Type	New in	power to	cant off max	passage
19124	MENGELE	E 64-1250	1983	0064	1250	1250
19123	DARLEY	EHP 200	1984	0200	3100	2550
19126	ADIRA	PH 110060	2014	1100	6100	5100
19125	ADIRA	PH 135078	2014	1350	8100	6150

**Decoilers for Coils**

No.	Make	Type	New in	sheet width - m	coil weight	coil internal d
26539	UNBEKANNT / UNKNOWN	AH 3	1970	300	3	560

**Sheet Metal Working Center**

No.	Make	Type	New in	power to	table length	table width
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26659	TRUMPF	Trumasort	2007	0	5000	2400
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**Plate Bending Machine - 3 Rolls**

No.	Make	Type	New in	sheet width	sheet thickn.	pre-bending
18234	PIESOK	XZMP 2000/8 C	1985	2000	8	6

**Hand-Lever Shear**

No.	Make	Type	New in	sheet width - m	sheet thickn.	L-beam
26642	PEDDINGHAUS	4 RP 8	1984	40	8	40 x 6

**Profile-Bending Machine**

No.	Make	Type	New in	flat steel	flat steel	channel bar
1877	TAURING	Alfa 40R	1985	40 x 10 (R=200)	60 x 15 (R=150)	UPN60 (R=)

**Section Shear - Combined**

No.	Make	Type	New in	round	square	L-beam
1874	SAHINLER	HKM 115	2015	55	50	150 x 150 x

**Cut-to-length-lines**

No.	Make	Type	New in	sheet width	sheet thickn.	strokes/min
26537	WMW-BLEMA	UBR 1600 x 20	1983	1600	6 - 20	1-15
26538	WMW-BLEMA	UBR 2000 x 10	1975	2000	4 - 10	1-15
26535	FIMI	CTL2000x15		800 - 2080	3 - 15	1-15

**Roller leveller**

No.	Make	Type	New in	material width	material thickn	no. of straight
90022	SCHLEICHER	RML 6-70/160-300	1993	0320	0,88 - 3	6
90021	BLEMA-GOTHA	UBR 7,1x1250	1975	1250	2 - 7,1	17
90025	WMW-BLEMA	UBR 1600 x 20	1983	1600	6 - 20	11
90024	WMW-BLEMA	UBR 2000 x 10	1975	2000	4 - 10	13

**Bar Stock Shearing Machines**

No.	Make	Type	New in	round	square	pressing power
1875	MUBEA	KFS 70	1974	80	70	400

**Plate Shear - Hydraulic**

No.	Make	Type	New in	sheet width	sheet thickn.	passage
18177	STEINER	HTS 18/25 So.	1993	1800	25	2600
18171	LUTHER	TS 2000 x 4	1974	2000	4	2200
18178	STEINER	HTS 30/16 So.	1993	3000	16	3200
18169	DARLEY	GS 3100 x 10	1991	3100	10	3000
18173	DARLEY	GS 3100 x 20	1992	3100	20	3000
18170	DARLEY	GS 3100 x 10	1988	3100	10	3100
18176	DARLEY	GS 3660 x 16	1975	3700	16	3860
18175	DARLEY	GS 4100 x 16	1990	4100	16	4000
18172	STEINER	HTS 60/13	1988	6100	13	6500

**Vacuum-Lifter**

No.	Make	Type	New in	carrying capaci	number of sucti	suction cup di
26717	VACU LIFT	VAC 0/03	1990	300	1	348

**Welding machines****Plasma Welding Machine**

No.	Make	Type	New in	total power req	weight of the m
26692	JAECKLE	Plasma 30-120	2014	30	0,1

**Protective Gas Welding Machine**

No.	Make	Type	New in	current intensi	total power req	weight of the i
26689	NIMAK	MTT350	1990	350	14	0,1
26691	DALEX	CGW 402	1990	402	14	0,1
26693	DALEX	CGW 402	1990	402	14	0,1
26686	DALEX	CGW 405	1990	405	14	0,1
26690	MERKLE	450 DW Opti MIG	2013	450	25	0,2
26695	MERKLE	450 DW Opti MIG	1990	450	25	0,2
26694	DALEX	GWC 454	1990	454	16	0,1
26688	DALEX	CGL (w) 454	1990	454	16	0,1
26687	DALEX	GWC 454	1990	454	16	0,1

**Welding Unit**

No.	Make	Type	New in	total power req	weight of the m
26696	DALEX	DALEX 250	1990	15	0,1

**Erosion machines****Wire Eroding Machine**

No.	Make	Type	New in	table length	table width	ampere
26441	AGIE	Agiecut 350 HSS	1999	1100	1000	45

**Other machines**

#### Measuring Plate

No.	Make	Type	New in	length	width	total power re
26715	STOLLE	3000 x 2000	1990	3000	2000	0

#### Other accessories for machine tools

##### Surface Plate

No.	Make	Type	New in	table length	table width	table height
26639	UNBEKANNT	Unbekannt	1990	1000	1000	1100
26702	JFA JOHANN FISCHER	2000 x 1000	1980	2000	1000	950
26678	UNBEKANNT	2500x1250	1990	2500	1250	950
26654	JFA JOHANN FISCHER	AP 2/3,5	1990	3500	2000	200
26680	UNBEKANNT	4000x1500	1990	4000	1500	950
26679	UNBEKANNT	6000x1000	1990	6000	1000	950

##### bolster plate

No.	Make	Type	New in	floor-plate len	floor-plate wid	sheet height
26648	UNBEKANNT/NOT KNOWN		ca. 1980	1000	650	85
26650	UNBEKANNT/NOT KNOWN		ca. 1980	950	800	140

##### Angular Clamping Device

No.	Make	Type	New in	length	width	height
73021	WIRTHS	neu/new	2012	1000	1000	2000

##### Clamping Cube

No.	Make	Type	New in	length	width	height
26706	UNBEKANNT / UNKNOWN		1985	3000	1700	1000
26682	UNBEKANNT	4 m	1980	4000	300	250

##### Rotary Table - Boring

No.	Make	Type	New in	table length	table width	table load
81045	WMW UNION	Ti 2	1972	2000	1800	12,5

##### Floor Plates

No.	Make	Type	New in	length	width	Plates availab
8208	UNBEKANNT	1 Stück/piece	1970	2100	1200	1
82054	GMW	n.n	2017	4000	2000	4

##### Roller-Type Feed Unit

No.	Make	Type	New in	workpiece lengt	roller Ø	work piece wi
26667	GOTHA		1980	5000	120	2200

##### Swarf Conveyor

No.	Make	Type	New in	length in total	belt width	conveying hei
26708	KNOLL	225 S-2s/100	2013	20584	225	3030

##### Reversible Clamping Device

No.	Make	Type	New in	table Ø	centre height	swing dia.
73020	PEISELER	HW 500	1991	500	315	620
73019	PEISELER	HW 710	1991	710	450	890
73018	PEISELER	HW 710	1991	710	450	890

#### Packaging machines

##### Strapping machine

No.	Make	Type	New in	packet width	packet hight	packet weight
26701a	CYKLOP	M-PA 03	2008	1000	1000	50