

Lathes**Lathe - cycle-controlled**

No.	Make	Type	New in	turning diamete	turning length	total power re
20391	VOEST-ALPINE	W 570 E50	1991	570	1100	20

Vertical Turret Lathe - Double Column

No.	Make	Type	New in	faceplate Ø	swing Ø	turning height
40085	STANKOIMPORT	KU473 (1563)	1990	6000	6300	3200

Vertical Turret Lathe - Single Column

No.	Make	Type	New in	faceplate Ø	swing Ø	turning height
40083	FENDT	S 750.2	1982	0750	800	650
40084	FENDT	S 750.2	1982	0750	800	650

Turning Automatic Lathe - swiss lathe

No.	Make	Type	New in	swing Ø bed	spindle passage	turning length
2018	TORNOS-BECHLER	ENC 162	1991	60	15	100

Mechanician s Lathe

No.	Make	Type	New in	swing Ø bed	swing Ø carr.	turning length
200054	HARDINGE	DV-59/DSM-59	1975	0230	125	450
200058	HARDINGE	DSM 5/1,5	1975	0230	230	460

Heavy Duty Lathe

No.	Make	Type	New in	swing Ø bed	swing Ø carr.	turning length
2034	SKODA	SR 1000	1970	1050	800	4500
2036	TACCHI	FTC 1200 x 8000	2000	2400	2080	8000

Center Lathe

No.	Make	Type	New in	swing Ø bed	centre height	turning length
200071	CAZENEUVE	HBX 360	1991	0360	180	800
200067	GALLICOP	Super Gallic 16	1980	0400	220	1000
200055	GALLICOP	Super Gallic 16	1976	0400	220	1000
200069	TOS	SN 40 B	1979	0400	220	1000
200070	TOS	SUI 50 / 1750	1990(ca.)	0500	320	1750
200061	ERNAULT SOMUA	Cholet 550	1979	0500	300	2000
200072	PBR-ITALY	T-500	1982	1000	800	5000

Boring mills / Machining Centers / Drill**Machining Center - Vertical**

No.	Make	Type	New in	x-travel	y-travel	z-travel
10154	FADAL	VMC 15 XT	1997	0762	406	508
10152	AXA	DBZ	2004	je 750	500	600

Drilling Machine

No.	Make	Type	New in	Ø max St/cast.	throat	bore stroke
50041	REXIUS		1965	10,15	140	80
50058	IXION	BS MK 3	1984	20,25	275	120
50063	WEBO	Gradua 30	1965	40/50	315	MK 4

Floor Type Boring and Milling M/C - Hor.

No.	Make	Type	New in	spindle Ø	x-travel	y-travel
80055	COLLET	BF 100	1960	100	2000	1500
80064	UNION	BFP 160 / II	1972	160	3200	2000
80065	SCHIESS-FRORIEP	4BF 36/22,5 CNC	2006	225	8000	5000

Radial Drilling Machine

No.	Make	Type	New in	throat max.	Ø max St/cast.	tool adaptor
60091	WEBO	BR 40	1970	1000	40/50	MK4
60087	STANKOIMPORT	2 H 55	1976	1600	050,60	MK 5
60092	CASER	F 60	1971	1600	50/60	MK5
60090	CSEPEL	RFH100/2500	1979	2500	100	MK 6

Table Type Boring and Milling Machine

No.	Make	Type	New in	spindle Ø	way cross	vertical adjust
70090	WOTAN-IBERICA	B 75 T	1973	075	800	800
70088	SCHARMANN	FB 80 Repromat	1965	080	1200	1500
70083	IMU BACAU	AF 85 VT	1980	085	1500	1000
70091	IMU BACAU	AF 100 D	1986	100	1500	1500
70089	JUARISTI	MDR-125-A-CF-CNC	1987	125	2500	1500

Milling machines**Universal Milling Machine**

No.	Make	Type	New in	x-travel	y-travel	z-travel
1111139	DECKEL	FP 1	unbekann	0250	150	340
1111141	GELDMACHER	UWF 500	1985	0500	400	400

1111138	MAHO	MH 600	1970	0600	300	300
1111142	HERMLE	UWF 851	1990	0600	450	400
1111144	MAHO	MH 800	1980	0700	450	450
1111143	HURON	MU 6	1980	1500	700	550

Gear cutting machines

Gear Hobbing Machine - Vertical

No.	Make	Type	New in	wheel Ø max	gear width	max. module
1762	LIEBHERR	ET 1500	1973	1500	280	14

Grinding machines

Surface Grinding Machine - Horizontal

No.	Make	Type	New in	grinding length	grinding width	workp. height
12055	SEEDTEC MACHINERY CO. LTD	1632 AHD	1991	0900	400	400
12487	FAVRETTO	MC 130 Aut	1995	1500	600	650

Surface Grinding Machine - Vertical

No.	Make	Type	New in	grinding length	grinding width	workp. height
12479	STEFOR	RVH/L 1500	1981	1500	360	500

Slideway Grinding Machine - Double Col.

No.	Make	Type	New in	grinding length	grinding width	workp. height
1263	SCHIESS-ASCHERSLEBEN	SZ 35-25-16	2013	16000	3200	2500
1265	WMW-HECKERT (MEUSELWITZ)	SZ 10-10-03/15.1-7.1	1980	3000	1000	900

Polishing Machine

No.	Make	Type	New in	wheel diameter	total power req	weight of the i
12939	UNBEKANNT		1985	400	2	0,6

Optical Profile Grinding Machine

No.	Make	Type	New in	spindle speed:	grinding length
12937	PETEWE	PFS 3 D	1974	5.000	15 - 105
					440

Cylindrical Grinding Machine

No.	Make	Type	New in	grinding Ø	grinding length	centre height
12058	NAXOS UNION	RTT 80/2500	1984	0800	2600	400

Wheel Stand

No.	Make	Type	New in	gr.wheel Ø	no. of working	connected loa
12930	GREIF	4-fach	1980	300	4	2,5
12928	GREIF	DV 30	1980	300	2	1,5

Spiral drill grinder

No.	Make	Type	New in	grinding area	lip angle	relief angle
26698	FROELICH	M 480 AC	1993	4-80	60-118	0-12

Grinding Machine - Centerless

No.	Make	Type	New in	grinding diamet	regulating whee	max. width of
1236	KOENIG & BAUER	Multimat 300	1970	200	300	300
1237	KOENIG & BAUER	Multimat 300	1979	200	300	300

Roll Grinders

No.	Make	Type	New in	grinding Ø	grinding length	center height
12518	HARKOV	HSH 94	1979	1500	12500	1050

Lapping machines

Honing Machine - Internal - Vertical

No.	Make	Type	New in	honng diameter	stroke	throat
12940	GEHRING	1 VS 3600	1974	350	90-4000	1000

Saws

Bandsaw - Horizontal

No.	Make	Type	New in	cutting Ø	saw band length	cutting width
16075	KM Kesmak	KMO 280	2017	0280	3660	0,9
16070	KM Kesmak	KME DG 280	2015	0280	3660	0,9
16078	KM KESMAK	KMS 350 x 400	2017	0350	4250	1,1
16071	KM Kesmak	KMY 2DG 450	2015	0450	5780	1,3
16081	KM Kesmak	KSS 550 x 700	2017	0550	6850	1,3
16076	KM Kesmak	KSY 550 x 700	2017	0550	6850	1,3
16074	KM Kesmak	KLS 650 x 1050	2017	0650	8200	1,6
16076a	KM Kesmak	KSY 650 x 1050	2017	0650	8330	1,6
16072	KM Kesmak	KNC 1100 x 1300	2017	1100	11660	1,6
16089	KASTO	PBA 320/460 AU	1980	320	4670	1,3
16087	KASTO	PBA 800/1060 AU	1981	800	9400	1060

Band Saw - Vertical

No.	Make	Type	New in	roll diameter	throat	workp. height
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16080	THIEL	400	1979	400	350	400
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Hacksaw

No.	Make	Type	New in	cutting Ø	band length	stroke
16083	BEHRINGER	HSA-260	1983	260	420	280

Hacksaw

No.	Make	Type	New in	cutting Ø	band length	stroke
16059	BULMAK	OH 253	1985	280	450	500

Cold Circular Saw - Vertical

No.	Make	Type	New in	sawblade Ø	cutting Ø	stroke
16056	KALTENBACH	RKT 631 NA/FM	1984	0710	220	250

Center-drilling machines**Facing and Centering Machine**

No.	Make	Type	New in	workp.Ø max	workp.Ø min	workpiece len
26699	RSA ENTGRAT-TECHNIK	STL	1986	80	15	2000

Threading machines**Thread Rolling Machine**

No.	Make	Type	New in	power to	workp.Ø max	thread length
29014	PEE WEE	P 20 UE	2012	20	5 - 75	2000

Presses**Double-Column Presse**

No.	Make	Type	New in	power to	passage	stroke
23120	EXNER	EX SB 200	1980	200	1000	300
23119	EXNER	EX 250 SBS	1979	250	1000	300
23112	MÜLLER-WEINGARTEN	ZE 250-12,5	1969	250	1350	1000

Eccentric Press - Single Column

No.	Make	Type	New in	power to	throat	stroke
21040	HEUSER	EPLS 55	1972	055	240	10-80
21107	BERRENBURG	LEPt 63/250	1971	063	250	16-90
21111	SCHULER	PDr 80/280	1963	080	710 x 500	8 - 100
21100	SCHWERTFEGER	KF 2130	1990	100	300	10-130
21036	SMERAL	LEXN 100 C	1983	100	270	10-125
21108	EBU	100 SKFR	1971	100	320	20-140
21065	STANKOIMPORT	K 2130	1981	100	300	25-130
21064	KRUPP	PEKRD 125 h	1980	125	400	8 - 160
21114	EDELHOFF	AZR 7	1975	130	400	30-130
21113	ZTS - KOSICE	LE 160	1989	160	1120 x 805	25 - 160
21112	ZTS - KOSICE	LE 160	1989	160	1120 x 805	25 - 160
21110	WEINGARTEN	AR 200	1972	200	1200 x 1000	20 - 180
21066	BETZ	EZ 300	1966	300	420	30-140
21101	BETZ	FZL 300	1980	300	420	30-140
21109	Kieserling	400 t	1956	400	400	60-160

Single Column Press - Hydraulic

No.	Make	Type	New in	power to	throat	stroke
23106	EITEL	P 40 B	1973	040	200	500
23104	WMW-ZEULENRODA	PYE 160 S	1970	160	330	500

Straightening- and Bending Machine

No.	Make	Type	New in	ram pressure	max. ram stroke	daylighth
23121	DEMAG	VPN 160 S	1972	160	300	645
23122	MAE	HY S 315 S	1984	315	1000	1200

double-sided high speed press

No.	Make	Type	New in	power to	stroke	strokes/min
2525	WEINGARTEN	HD 160	1980	160	8-120	60
2526	MINSTER	P2-200-54	1990	200	152,4	0- 150
2528	BBT	ZRL 200	1973	200	20-140	20-100
2530	EDELHOFF	DARR W250	1980	250	20-190	20-100
2527	BOETTCHER & BRUECKMANN	RL 250	1970	250	20-140	60
2529	ZANI	AF 300-2MBT	1997	300	70-200	2-90

try-out press

No.	Make	Type	New in	power to	passage	stroke
35013	Hydramac	W/PH 4 C	2015	110	1250/1000	1200

Sheet metal working / shaeres / bending**Hydr. pressbrake**

No.	Make	Type	New in	power to	cant off max	passage
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19124	MENGELE	E 64-1250	1983	0064	1250	1250
19127	WIEGER	Sigma-e 160/30	1990	0160	3000	2550
19123	DARLEY	EHP 200	1984	0200	3100	2550
19116	COLGAR	PI 8071/91-183	1981	0800	9100	7040
19126	ADIRA	PH 110060	2014	1100	6100	5100
19125	ADIRA	PH 135078	2014	1350	8100	6150

Sheet Metal Working Center

No.	Make	Type	New in	power to	table length	table width
26659	TRUMPF	Trumasort	2007	0	5000	2400

Plate Bending Machine - 3 Rolls

No.	Make	Type	New in	sheet width	sheet thckn.	pre-bending
18234	PIESOK	XZMP 2000/8 C	1985	2000	8	6

Hand-Lever Shear

No.	Make	Type	New in	sheet width - m	sheet thckn.	L-beam
26642	PEDDINGHAUS	4 RP 8	1984	40	8	40 x 6

Decoiler- and Straightening Machine

No.	Make	Type	New in	sheet width	coil weight	coil internal d
90023	UNGERER	RM 600x 3,25	1970	600	3	560

Slitting Lines

No.	Make	Type	New in	sheet width	sheet thckn.	strip width mir
1871	FIMI	1650 x 1-7	1982	1600	1- 7	22 - 1600

Profile-Bending Machine

No.	Make	Type	New in	flat steel	flat steel	channel bar
1877	TAURING	Alfa 40R	1985	40 x 10 (R=200)	60 x 15 (R=150)	UPN60 (R=)

Section Shear - Combined

No.	Make	Type	New in	round	square	L-beam
1874	SAHINLER	HKM 115	2015	55	50	150 x 150 x

Cut-to-length-lines

No.	Make	Type	New in	sheet width	sheet thckn.	strokes/min
26535	FIMI	CTL2000x15		800 - 2080	3 - 15	1-15

Roller leveller

No.	Make	Type	New in	material width	material thckn	no. of straight
90022	SCHLEICHER	RML 6-70/160-300	1993	0320	0,88 - 3	6
90021	BLEMA-GOTHA	UBR 7,1x1250	1975	1250	2 - 7,1	17

Bar Stock Shearing Machines

No.	Make	Type	New in	round	square	pressing powe
1875	MUBEA	KFS 70	1974	80	70	400

Plate Shear - Hydraulic

No.	Make	Type	New in	sheet width	sheet thckn.	passage
18155	EHT	TSS 4-31	1990	3050	4	3100

Plate Shear - Mechanical

No.	Make	Type	New in	sheet width	sheet thckn.	passage
18157	WIEGER	ESW 3,5/30/30	1972	3150	3,5	3050

Welding machines**Plasma Welding Machine**

No.	Make	Type	New in	total power req	weight of the m
26692	JAECKLE	Plasma 30-120	2014	30	0,1

Protective Gas Welding Machine

No.	Make	Type	New in	current intensi	total power req	weight of the i
26689	NIMAK	MTT350	1990	350	14	0,1
26691	DALEX	CGW 402	1990	402	14	0,1
26693	DALEX	CGW 402	1990	402	14	0,1
26686	DALEX	CGW 405	1990	405	14	0,1
26690	MERKLE	450 DW Opti MIG	2013	450	25	0,2
26695	MERKLE	450 DW Opti MIG	1990	450	25	0,2
26685	REHM	RMP 450	2008	450	11	0,2
26694	DALEX	GWC 454	1990	454	16	0,1
26688	DALEX	CGL (w) 454	1990	454	16	0,1
26687	DALEX	GWC 454	1990	454	16	0,1
26684	REHM	RP 462	1995	462	18	0,2

Welding Unit

No.	Make	Type	New in	total power req	weight of the m
26696	DALEX	DALEX 250	1990	15	0,1

Other accessories for machine tools

Surface Plate

No.	Make	Type	New in	table length	table width	table height
26639	UNBEKANNT	Unbekannt	ca. 1990	1000	1000	1100
26703	JFA JOHANN FISCHER	2000 x 1100	1985	2000	1100	950
26702	JFA JOHANN FISCHER	2000 x 1000	1980	2000	1000	950
26678	UNBEKANNT	2500x1250	1990	2500	1250	950
26654	JFA JOHANN FISCHER	AP 2/3,5	1990	3500	2000	200
26704	JFA JOHANN FISCHER	4000 x 2000	1980	4000	2000	950
26680	UNBEKANNT	4000x1500	1990	4000	1500	950
26679	UNBEKANNT	6000x1000	1990	6000	1000	950

bolster plate

No.	Make	Type	New in	floor-plate len	floor-plate wid	sheet height
26648	UNBEKANNT/NOT KNOWN		ca. 1980	1000	650	85
26650	UNBEKANNT/NOT KNOWN		ca. 1980	950	800	140

Angular Clamping Device

No.	Make	Type	New in	length	width	height
73021	WIRTHS	neu/new	2012	1000	1000	2000

Clamping Cube

No.	Make	Type	New in	length	width	height
26706	UNBEKANNT / UNKNOWN		1985	3000	1700	1000
26682	UNBEKANNT	4 m	1980	4000	300	250

Rotary Table - Boring

No.	Make	Type	New in	table length	table width	table load
81044	SCHIESS- FRORIEP	RT 3500x4500	1995	4500	3500	60

Floor Plates

No.	Make	Type	New in	length	width	Plates availab
82054	GMW	n.n	2016	4000	2000	4
82056	STOLLE	6000 x 2000	1995	6000	2000	15

Roller-Type Feed Unit

No.	Make	Type	New in	workpiece lengt	roller Ø	work piece wi
26667	GOTHA		1980	5000	120	2200

Reversible Clamping Device

No.	Make	Type	New in	table Ø	centre height	swing dia.
73020	PEISELER	HW 500	1991	500	315	620
73019	PEISELER	HW 710	1991	710	450	890
73018	PEISELER	HW 710	1991	710	450	890

Packaging machines**Strapping machine**

No.	Make	Type	New in	packet width	packet hight	packet weight
26701	CYKLOP	M-PA 03	2008	1000	1000	50
26700	CYKLOP	Ampag CS 600x600	2011	600	600	50

Other attachments**Fork Lift Truck**

No.	Make	Type	New in	weight max. in	stroke	fork length
26683	Nissan	PH02 A 20U	1990	2000	3300	700
26674	LINDE	E 25	2005	2500	3050	1000