

**Lathes****CNC Lathe**

No.	Make	Type	New in	turning diamete	turning length	control
20311	GMW	HL 1270 x 4000	2018	1270	4300	Siemens 82
20312	GMW	HL 1420 x 4000	2018	1420	4300	Siemens 82
20313	GMW	HL 1070 x 2000	2018	1070	2300	Siemens 82
20398	STANKOMASHSTROJ	ST16A25	2017	0500	1000	Fanuc 0i

**Lathe - cycle-controlled**

No.	Make	Type	New in	turning diamete	turning length	total power re
20391	VOEST-ALPINE	W 570 E50	1991	570	1100	20

**Vertical Turret Lathe - Double Column**

No.	Make	Type	New in	faceplate Ø	swing Ø	turning height
40085	STANKOIMPORT	KU473 (1563)	1990	6000	6300	3200

**Vertical Turret Lathe - Single Column**

No.	Make	Type	New in	faceplate Ø	swing Ø	turning height
40087	GMW	VTM 2000 CNC	2018	1600	2000	2000
40088	STANKOIMPORT	1512	1987	1120	1250	1000
40089	DÖRRIES	SD180	1967	1800	2000	1325

**Turning Automatic Lathe - swiss lathe**

No.	Make	Type	New in	swing Ø bed	spindle passage	turning length
2018	TORNOS-BECHLER	ENC 162	1991	60	15	100

**Mechanician s Lathe**

No.	Make	Type	New in	swing Ø bed	swing Ø carr.	turning length
200054	HARDINGE	DV-59/DSM-59	1975	0230	125	450
200058	HARDINGE	DSM 5/1,5	1975	0230	230	460

**Facing Lathe**

No.	Make	Type	New in	faceplate diame	swing Ø carr.	turning length
2011	HEILIGENSTAEDT	6P	1955	2250	1700	2500
2012	WMW ZERBST	DP 4	1981	3550	3500	2500

**Heavy Duty Lathe**

No.	Make	Type	New in	swing Ø bed	swing Ø carr.	turning length
200100	WMW	B220		2000	1800	8500

**Center Lathe**

No.	Make	Type	New in	swing Ø bed	centre height	turning length
200071	CAZENEUVE	HBX 360	1991	0360	180	800
200073	STANKOMASHSTROJ	16K25B	2017	0500	300	1000
200078	GURUTZPE	Super AT	1992	1020	720	4000
200079	SCHAERER	UD 800 x 1500	1980	0800	500	1500
200080	POREBA	TR70x2000	1973	0700	500	2000
200081	POREBA	TR70x1500	1970	0700	400	1500
200082	STANKOIMPORT	1M63x1500	1980	0630	400	1500
200083	POREBA	TUR40x1000	1978	0400	280	1000
200084	POREBA	TUC40x1000	1978	0400	280	1000
200085	POREBA	TUB32x1000	1978	0320	240	1000
200086	POREBA	TUD40x1000	1968	0400	250	1000
200087	POREBA	TUD50x1000	1978	0500	340	1000
200088	POREBA	TUD50x1500	1973	0500	340	1500
200089	POREBA	TR70x2000	1970	0700	500	2000
200090	POREBA	TR70x1500	1970	0700	440	1500
200091	POREBA	TUD50x1000	1979	0500	320	1000
200092	POREBA	TR100x2000	1960	1000	660	2000
200093	TOS	SUS63x2000	1980	0630	390	2000
200094	POREBA	TUC40x1000	1970	0400	280	1000
200095	POREBA	TUD50x1000	1970	0500	340	1000
200097	POREBA	TUR50x1750	1980	0500	380	1750
200098	POREBA	TR70x2000	1973	0700	500	2000
200099	POREBA	TR70x1500	1975	0700	500	1500
200102	EST-TICINO	600x8000	1983	1200	900	8000

**Vertical Turning Machine**

No.	Make	Type	New in	turning diamete	swing Ø	turning height
40093	HITACHI-SEIKI	CS 25	2001	350	400	150

**Boring mills / Machining Centers / Drill****Machining Center - Horizontal**

No.	Make	Type	New in	x-travel	y-travel	z-travel
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10025	MAUSER	PS DUO	2007	750	850	600
10026	MAUSER	PS DUO	2007	750	850	600
10027	MAUSER	PS DUO	2007	750	850	600
10028	MAUSER	PS DUO	2007	750	850	600

**Machining Center - Vertical**

No.	Make	Type	New in	x-travel	y-travel	z-travel
10152	AXA	DBZ	2004	je 750	500	600

**Drilling Machine**

No.	Make	Type	New in	Ø max St/cast.	throat	bore stroke
50041	REXIUS		1965	10,15	140	80
50064	FLOTT	TB 13 ST	1995	15/18	185	70

**Floor Type Boring and Milling M/C - Hor.**

No.	Make	Type	New in	spindle Ø	x-travel	y-travel
80055	COLLET	BF 100	1960	100	2000	1500
80064	UNION	BFP 160 / II	1972	160	3200	2000

**Radial Drilling Machine**

No.	Make	Type	New in	throat max.	Ø max St/cast.	tool adaptor
60091	WEBO	BR 40	1970	1000	40/50	MK4
60092	CASER	F 60	1971	1600	50/60	MK5
60093	IMATEC	FRN 60	1987	60	1600	750

**Table Type Boring and Milling Machine**

No.	Make	Type	New in	spindle Ø	x-travel	y-travel
70083	IMU BACAU	AF 85 VT	1980	085	1500	1000
70089	JUARISTI	MDR-125-A-CF-CNC	1987	125	2500	1500
70091	IMU BACAU	AF 100 D	1986	100	1500	1500
70092	AYCE	AC 70-B4	1981	070	1300	800
70093	TOS	WHQ 13.8	2008	130	3500	3000

**Milling machines****Universal Milling Machine**

No.	Make	Type	New in	x-travel	y-travel	z-travel
1111138	MAHO	MH 600	1970	0600	300	300
1111146	MAHO	MH 700	1960	0700	400	400
1111149	SHELLER	HS 20 CNC	1982	1200	500	500
1111151	MIKRON	WF 21 C (CNC)	1984	0400	400	400
1111153	MULTIMEC-MARGHITA	FUS 25	1989	0560	250	400

**Gear cutting machines****Gear Hobbing Machine - Vertical**

No.	Make	Type	New in	wheel Ø max	gear width	max. module
1762	LIEBHERR	ET 1500	1973	1500	280	14

**Grinding machines****Surface Grinding Machine - Horizontal**

No.	Make	Type	New in	grinding length	grinding width	workp. height
12489	ELB	Star 2	1988	0630	250	300
12490	ELB	SWN 8 NC-K	1986	800	375	375

**Cylindrical Grinding Machine**

No.	Make	Type	New in	grinding Ø	grinding length	centre height
12056	RIBON	RUR 800 BD/160	1977	320	800	160
12061	FAMIR	RU 1500	1980	360	1500	180

**Rotary Table Hole Grinding Machine**

No.	Make	Type	New in	rotary table di	boring diameter	drilling depth
1265	SIELEMANN	RB 160	1977	1600	150-1500	600

**Wheel Stand**

No.	Make	Type	New in	gr.wheel Ø	no. of working	connected loa
12928	GREIF	DV 30	1980	300	2	1,5

**Grinding Machine - Centerless**

No.	Make	Type	New in	grinding diamet	regulating whee	max. width of
12062	HARTEX	BED 4	1960	1-50	160	160

**Machine tools grinding machines****Drill Grinding Machine**

No.	Make	Type	New in	drill diameter	drilling length	lip angle
12941	HAARMANN	HSP 40	1968	3 - 40	20- 200	90 - 140

**Lapping machines**

**Honing Machine - Internal - Vertical**

No.	Make	Type	New in	honing diameter	stroke	throat
12940	GEHRING	1 VS 3600	1974	350	90-4000	1000

**Saws****Bandsaw - Horizontal**

No.	Make	Type	New in	cutting Ø	saw band length	cutting width
16070	KM Kesmak	KME DG 280	2015	0280	3660	0,9
16072	KM Kesmak	KNC 1100 x 1300	2018	1100	11660	1,6
16074	KM Kesmak	KLS 650 x 1050	2018	0650	8200	1,6
16075	KM Kesmak	KMO 280	2018	0280	3660	0,9
16076	KM Kesmak	KSY 550 x 700	2018	0550	6850	1,3
16076a	KM Kesmak	KSY 650 x 1050	2018	0650	8330	1,6
16078	KM Kesmak	KMS 350 x 400	2018	0350	4250	1,1
16081	KM Kesmak	KSS 550 x 700	2018	0550	6850	1,3
16089	KASTO	PBA 320/460 AU	1980	0320	4670	1,3
16090	KASTO	PBA 1060-1260 U	1994	1060	13365	1260
16094	AMADA	HA 400	1982	0420	4570	1,6
16097	KM Kesmak	KLS 550 x 700	2018	0570	7800	1,6
16098	KM Kesmak	KSY 1100 x 1300	2018	1100	8900	1,6
16099	KM Kesmak	KLY 2DT 650	2018	0670	8330	1,6

**Band Saw - Vertical**

No.	Make	Type	New in	roll diameter	throat	workp. height
16092	BEHRINGER	LPS-60-4	1989	640	630	740

**Hacksaw**

No.	Make	Type	New in	cutting Ø	band length	stroke
16083	BEHRINGER	HSA-260	1983	260	420	280

**Hacksaw**

No.	Make	Type	New in	cutting Ø	band length	stroke
16059	BULMAK	OH 253	1985	280	450	500
16096	KASTO	HBS 210/240	2007	210	400	400

**Cold Circular Saw - Vertical**

No.	Make	Type	New in	sawblade Ø	cutting Ø	stroke
16056	KALTENBACH	RKT 631 NA/FM	1984	0710	220	250

**Center-drilling machines****Facing and Centering Machine**

No.	Make	Type	New in	workp.Ø max	workp.Ø min	workpiece len
26699	RSA ENTGRAT-TECHNIK	STL	1986	80	15	2000

**Presses****Double-Column Presse**

No.	Make	Type	New in	power to	passage	stroke
23112	MÜLLER-WEINGARTEN	ZE 250/160-12,5	1969	250	1350	1000
23119	EXNER	EX 250 SBS	1979	250	1000	300

**Eccentric Press - Single Column**

No.	Make	Type	New in	power to	throat	stroke
21040	HEUSER	EPLS 55	1972	055	200	10-80
21065	STANKOIMPORT	K 2130	1981	100	300	25-130
21107	BERRENBURG	LEPt 63/250	1971	063	250	16-90
21109	Kieserling	400 t	1956	400	400	60-160
21111	SCHULER	PDr 80/280	1963	080	280	8 - 100
21112	ZTS - KOSICE	LE 160	1989	160	355	25 - 160
21113	ZTS - KOSICE	LE 160	1989	160	355	25 - 160
21115	EDELHÖFF	AZR 250	1976	250	400	20 - 160
21116	GRÄBENER	PRS 400	1975	400	465	40 - 180
21118	BETZ	EZL 135	1979	135	400	20- 120
21119	HEUSER	EPL 110	1968	110	370	10-80
21120	HEUSER	EPL 110	1965	110	370	10-80
21121	BETZ	ELZ100	1976	100	300	20- 120
21122	SCHULER	PDR-125-315	1963	125	315	20 - 160

**Single Column Press - Hydraulic**

No.	Make	Type	New in	power to	throat	stroke
23130	BRUNNHUBER	HEP 80 S	1970	080	300	400
23131	MÜLLER-WEINGARTEN	CEZ 63.5.20	1965	063	325	560

**Pneumatic Press**

No.	Make	Type	New in	power to	throat	stroke
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23133	DUNKES	DF 4	1984	008	170	140
23134	DUNKES	DF 4	1984	008	170	140

**Straightening Press - Single Column**

No.	Make	Type	New in	ram pressure	max. ram stroke	dayligh
23121	DEMAG	VPN 160 S	1972	160	300	645
23122	MAE	HY S 315 S	1984	315	800	1000

**screw press**

No.	Make	Type	New in	power to	Stroke	table surface :
35014	KIESERLING & ALBRECHT	FS 450	1955	450	1000	1200 x 750
35015	WEINGARTEN	P 180	1955	240	130 - 380	21-31

**double-sided high speed press**

No.	Make	Type	New in	power to	stroke	strokes/min
2525	WEINGARTEN	HD 160	1980	160	8-120	40-120
2526	MINSTER	P2-200-54	1990	200	152,4	0- 150
2527	BOETTCHER & BRUECKMANN	ZRL 250 / 820	1970	250	20-140	60
2530	EDELHOFF	DARR W250	1980	250	20-190	20-100
2532	WEINGARTEN	XQDHz 125	1959	125	50	60 - 180

**Tryout Press - hydraulic**

No.	Make	Type	New in	power to	stroke	table surface :
23123	HIDROLIKSAN	HD 100	2016	100	400	1020 x 400

**Sheet metal working / shaeres / bending****Hydr. pressbrake**

No.	Make	Type	New in	power to	cant off max	passage
19123	DARLEY	EHP 200	1984	0200	3100	2550
19125	ADIRA	PH 135078	2014	1350	8100	6150
19129	WIEGER	AWHC 160/45 HH 30	1980	0160	5120	4050
19130	HÄMMERLE	BM 100-3100 CNC	1998	0100	3100	3000

**Decoilers for Coils**

No.	Make	Type	New in	sheet width - m	coil weight	coil internal d
26542	ALIV	NO-2x30/800-EM-H-A	1995	800	2 x 3	420- 560

**Sheet Metal Working Center**

No.	Make	Type	New in	power to	working area	sheet thckn.
18437	TRUMPF	Trumatic TC 235	1986	25	2000 x 1000	max. 6,0

**Plate Bending Machine - 3 Rolls**

No.	Make	Type	New in	sheet width	sheet thckn.	pre-bending
18234	PIESOK	XZMP 2000/8 C	1985	2000	8	6

**Hand-Lever Shear**

No.	Make	Type	New in	sheet width - m	sheet thckn.	L-beam
26642	PEDDINGHAUS	4 RP 8	1984	40	8	40 x 6

**Profile-Bending Machine**

No.	Make	Type	New in	flat steel	flat steel	channel bar
1877	TAURING	Alfa 40R	1985	40 x 10 (R=200)	60 x 15 (R=150)	UPN60 (R=)

**Section Shear - Combined**

No.	Make	Type	New in	round	square	L-beam
1874	SAHINLER	HKM 115	2015	55	50	150 x 150 x

**Cut-to-length-lines**

No.	Make	Type	New in	sheet width	sheet thckn.	strokes/min
26537	WMW-BLEMA	UBR 1600 x 20	1983	1600	6 - 20	1-15
26538	WMW-BLEMA	UBR 2000 x 10	1975	2000	4 - 10	1-15

**Roller leveller**

No.	Make	Type	New in	material width	material thckn	no. of straight
90021	BLEMA-GOTHA	UBR 7,1x1250	1975	1250	2 - 7,1	17
90022	SCHLEICHER	RML 6-70/160-300	1993	0320	0,88 - 3	6
90024	WMW-BLEMA	UBR 2000 x 10	1975	2000	4 - 10	13
90025	WMW-BLEMA	UBR 1600 x 20	1983	1600	6 - 20	11

**Pipe-Bending Machine**

No.	Make	Type	New in	tube diameter	wall strength	bending radiu:
18510	CESURBEND	PBNC 65 (A)	2018	65	3,5	70 - 250
18511	CESURBEND	PBH 32	2018	32	2	50 - 275

**Bar Stock Shearing Machines**

No.	Make	Type	New in	round	square	pressing powe
1875	MUBEA	KFS 70	1974	80	70	400

**Plate Shear - Hydraulic**

No.	Make	Type	New in	sheet width	sheet thckn.	cutting length
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18170	DARLEY	GS 3100 x 10	1988	3000	10	3000
18171	LUTHER	TS 2000 x 4	1974	2000	4	2200
18173	DARLEY	GS 3100 x 20	1992	3000	20	3100
18177	STEINER	HTS 18/25 So.	1993	1800	25	2600
18178	STEINER	HTS 30/16 So.	1993	3000	16	3200

### Measuring machines

#### tool presetter

No.	Make	Type	New in	measuring range	measuring range	Table dimensi
26724	ZOLLER	H 1002/069	1989	300	300	800 x 500

### Erosion machines

#### Wire Eroding Machine

No.	Make	Type	New in	table length	table width	ampere
26441	AGIE	Agiecut 350 HSS	1999	1100	1000	45

### Tube & Pipe processing / Tube & pipe man

#### Pipe Notcher

No.	Make	Type	New in	tube diameter	grinding band d	Band Speed
18512	CESURBEND	PP 114	2018	10-114	1000	120
18513	CESURBEND	PN 76	2018	25-76	200	2800

### Other accessories for machine tools

#### Surface Plate

No.	Make	Type	New in	table length	table width	table height
26639	UNBEKANNT	Unbekannt	1990	1000	1000	1100
26654	JFA JOHANN FISCHER	AP 2/3,5	1990	3500	2000	200
26678	UNBEKANNT	2500x1250	1990	2500	1250	950
26679	UNBEKANNT	6000x1000	1990	6000	1000	950
26702	JFA JOHANN FISCHER	2000 x 1000	1980	2000	1000	950

#### bolster plate

No.	Make	Type	New in	floor-plate len	floor-plate wid	sheet height
26648	UNBEKANNT/NOT KNOWN		ca. 1980	1000	650	85
26650	UNBEKANNT/NOT KNOWN		ca. 1980	950	800	140

#### Angular Clamping Device

No.	Make	Type	New in	length	width	height
73021	WIRTHS	neu/new	2012	1000	1000	2000

#### Clamping Cube

No.	Make	Type	New in	length	width	height
26682	UNBEKANNT	4 m	1980	4000	300	250
26706	UNBEKANNT / UNKNOWN		1985	3000	1700	1000

#### Rotary Table - Boring

No.	Make	Type	New in	table length	table width	table load
81045	WMW UNION	Ti 2	1972	2000	1800	12,5

#### Rotary Table

No.	Make	Type	New in	table length	table width	table load
26721	MIKRON		1991	500	500	0,25

#### Floor Plates

No.	Make	Type	New in	length	width	Plates availab
82054	GMW	n.n	2017	4000	2000	4
8208	UNBEKANNT	1 Stück/piece	1970	2100	1200	1

#### Straightening Plate

No.	Make	Type	New in	length	width	table height
26680	UNBEKANNT	4000x1500x500	1990	4000	1500	950

#### Swarf Conveyor

No.	Make	Type	New in	length in total	belt width	conveying hei
26708	KNOLL	225 S-2s/100	2013	20584	225	3030

#### Reversible Clamping Device

No.	Make	Type	New in	table Ø	centre height	swing dia.
73018	PEISELER	HW 710	1991	710	450	890
73019	PEISELER	HW 710	1991	710	450	890
73020	PEISELER	HW 500	1991	500	315	620

### Packaging machines

#### Strapping machine

No.	Make	Type	New in	packet width	packet hight	packet weight
26701a	CYKLOP	M-PA 03	2008	1000	1000	50

**Other attachments**

**Oven - Gas**

No.	Make	Type	New in	degree	working heigth	length
26718	KLEPPE		1991	1100	80	5000

**Cleaning unit**

No.	Make	Type	New in	through-put wid	working heigth	workpiece we
26720	ZUGIL	BVA	1992	500	380	50

**Sandblasting Machine**

No.	Make	Type	New in	through-put wid	working heigth	working area
26722	GLÄSNER	MINIMATIC IV	2012	1250	900	900x1250x9