

Lathes**CNC Lathe**

No.	Make	Type	New in	turning diamete	turning length	control
20398	STANKOMASHSTROJ	ST16A25	2017	0500	1000	Fanuc Oi
20313	GMW	HL 1070 x 2000	2018	1070	2300	Siemens 82
20311	GMW	HL 1270 x 4000	2018	1270	4300	Siemens 82
20312	GMW	HL 1420 x 4000	2018	1420	4300	Siemens 82

Lathe - cycle-controlled

No.	Make	Type	New in	turning diamete	turning length	total power re
20391	VOEST-ALPINE	W 570 E50	1991	570	1100	20

Vertical Turret Lathe - Double Column

No.	Make	Type	New in	faceplate Ø	swing Ø	turning height
40085	STANKOIMPORT	KU473 (1563)	1990	6000	6300	3200

Vertical Turret Lathe - Single Column

No.	Make	Type	New in	faceplate Ø	swing Ø	turning height
40089	DÖRRIES	SD180	1967	1600	2000	1325
40087	GMW	VTM 2000 CNC	2018	1600	2000	2000

Mechanician s Lathe

No.	Make	Type	New in	swing Ø bed	swing Ø carr.	turning length
200054	HARDINGE	DV-59/DSM-59	1975	0230	125	450
200058	HARDINGE	DSM 5/1,5	1975	0230	230	460

Hollow Spindle Lathe

No.	Make	Type	New in	spindle passage	swing Ø bed	swing Ø carr.
20310	GMW	HL 1420 x 4000 CNC	2018	410	1420	1000

Facing Lathe

No.	Make	Type	New in	faceplate diame	swing Ø carr.	turning length
2011	HEILIGENSTAEDT	6P	1955	2250	1700	2500
2012	WMW ZERBST	DP 4	1981	3550	3500	2500

Heavy Duty Lathe

No.	Make	Type	New in	swing Ø bed	swing Ø carr.	turning length
200100	WMW	B220		2000	1800	8500

Center Lathe

No.	Make	Type	New in	swing Ø bed	swing Ø carr.	turning length
200085	POREBA	TUB32x1000	1978	0320	240	1000
200071	CAZENEUVE	HBX 360	1991	0360	180	800
200103	KERN	D 20	1980	0400	260	1000
200086	POREBA	TUD40x1000	1968	0400	250	1000
200094	POREBA	TUC40x1000	1970	0400	280	1000
200087	POREBA	TUD50x1000	1978	0500	340	1000
200088	POREBA	TUD50x1500	1973	0500	340	1500
200073	STANKOMASHSTROJ	16K25B	2017	0500	300	1000
200097	POREBA	TUR50x1750	1980	0500	380	1750
200091	POREBA	TUD50x1000	1979	0500	320	1000
200095	POREBA	TUD50x1000	1970	0500	340	1000
200093	TOS	SUS63x2000	1980	0630	390	2000
200082	STANKOIMPORT	1M63x1500	1980	0630	400	1500
200080	POREBA	TR70x2000	1973	0700	500	2000
200081	POREBA	TR70x1500	1970	0700	400	1500
200089	POREBA	TR70x2000	1970	0700	500	2000
200098	POREBA	TR70x2000	1973	0700	500	2000
200090	POREBA	TR70x1500	1970	0700	440	1500
200099	POREBA	TR70x1500	1975	0700	500	1500
200079	SCHAERER	UD 800 x 1500	1980	0800	500	1500
200092	POREBA	TR100x2000	1960	1000	660	2000
200078	GURUTZPE	Super AT	1992	1020	720	4000
200102	EST-TICINO	600x8000	1983	1200	900	8000

Boring mills / Machining Centers / Drill**Machining Center - Horizontal**

No.	Make	Type	New in	x-travel	y-travel	z-travel
10026	MAUSER	PS DUO	2007	750	850	600
10027	KRAUSE & MAUSER	PS DUO	2007	750	850	600
10028	MAUSER	PS DUO	2007	750	850	600
10025	KRAUSE & MAUSER	PS DUO	2007	750	850	600

Machining Center - Vertical

No.	Make	Type	New in	x-travel	y-travel	z-travel
10152	AXA	DBZ	2004	je 750	500	600

Drilling Machine

No.	Make	Type	New in	Ø max St/cast.	throat	bore stroke
50041	REXIUS		1965	10,15	140	80
50064	FLOTT	TB 13 ST	1995	15/18	185	70

Floor Type Boring and Milling M/C - Hor.

No.	Make	Type	New in	spindle Ø	x-travel	y-travel
80055	COLLET	BF 100	1960	100	2000	1500
80064	UNION	BFP 160 / II	1972	160	3200	2000

Radial Drilling Machine

No.	Make	Type	New in	throat max.	Ø max St/cast.	tool adaptor
60091	WEBO	BR 40	1970	1000	40/50	MK4
60092	CASER	F 60	1971	1600	50/60	MK5

Table Type Boring and Milling Machine

No.	Make	Type	New in	spindle Ø	x-travel	y-travel
70092	AYCE	AC 70-B4	1981	070	1300	800
70083	IMU BACAU	AF 85 VT	1980	085	1500	1000
70089	JUARISTI	MDR-125-A-CF-CNC	1987	125	2500	1500
70093	TOS	WHQ 13.8	2008	130	3500	3000

Milling machines**Universal Milling Machine**

No.	Make	Type	New in	x-travel	y-travel	z-travel
1111153	MULTIMEC-MARGHITA	FUS 25	1989	0560	250	400
1111138	MAHO	MH 600	1965	0600	300	300
1111149	SHELLER	HS 20 CNC	1982	1200	500	500

Milling Machine - Vertical

No.	Make	Type	New in	table size	rev/min	tool adaptor
11231	FRITZ WERNER	FV 4	1967	1800 x 400	18 - 1800	ISO 50

Gear cutting machines**Gear Hobbing Machine - Vertical**

No.	Make	Type	New in	wheel Ø max	gear width	max. module
1718	WMW-MODUL/Reinecker	ZFWZ 1000 x 10	1955	1000	410	10
1762	LIEBHERR	ET 1500	1973	1500	280	14

Grinding machines**Surface Grinding Machine - Horizontal**

No.	Make	Type	New in	grinding length	grinding width	workp. height
12489	ELB	Star 2	1988	0630	250	300
12490	ELB	SWN 8 NC-K	1986	1200	375	375

Surface Grinding Machine - Vertical

No.	Make	Type	New in	grinding length	grinding width	workp. height
12491	SCHMALZ	AVS 2/1500	1961	1500	350	400

Cylindrical Grinding Machine

No.	Make	Type	New in	grinding Ø	grinding length	centre height
12056	RIBON	RUR 800 BD/160	1977	320	800	160
12061	FAMIR	RU 1500	1980	360	1500	180

Rotary Table Hole Grinding Machine

No.	Make	Type	New in	rotary table di	boring diameter	drilling depth
1265	SIELEMANN	RB 160	1977	1600	150-1500	600

Wheel Stand

No.	Make	Type	New in	gr.wheel Ø	no. of working	connected loa
12928	GREIF	DV 30	1980	300	2	1,5

Grinding Machine - Centerless

No.	Make	Type	New in	grinding diamet	regulating whee	max. width of
12062	HARTEX	BED 4	1960	1-50	160	160

Machine tools grinding machines**Drill Grinding Machine**

No.	Make	Type	New in	drill diameter	drilling length	lip angle
12941	HAARMANN	HSP 40	1968	3 - 40	20- 200	90 - 140

Lapping machines

Honing Machine - Internal - Vertical

No.	Make	Type	New in	honing diameter	stroke	throat
12940	GEHRING	1 VS 3600	1974	350	90-4000	1000

Saws**Bandsaw - Horizontal**

No.	Make	Type	New in	cutting Ø	saw band length	cutting width
16075	KM Kesmak	KMO 280	2018	0280	3660	0,9
16070	KM Kesmak	KME DG 280	2015	0280	3660	0,9
16089	KASTO	PBA 320/460 AU	1980	0320	4670	1,3
16078	KM Kesmak	KMS 350 x 400	2018	0350	4250	1,1
16081	KM Kesmak	KSS 550 x 700	2018	0550	6850	1,3
16076	KM Kesmak	KSY 550 x 700	2018	0550	6850	1,3
16097	KM Kesmak	KLS 550 x 700	2018	0570	7800	1,6
16074	KM Kesmak	KLS 650 x 1050	2018	0650	8200	1,6
16076a	KM Kesmak	KSY 650 x 1050	2018	0650	8330	1,6
16099	KM Kesmak	KLY 2DT 650	2018	0670	8330	1,6
16090	KASTO	PBA 1060-1260 U	1994	1060	13365	1260
16072	KM Kesmak	KNC 1100 x 1300	2018	1100	11660	1,6
16098	KM Kesmak	KSY 1100 x 1300	2018	1100	8900	1,6

Band Saw - Vertical

No.	Make	Type	New in	roll diameter	throat	workp. height
16092	BEHRINGER	LPS-60-4	1989	640	630	740

Hacksaw

No.	Make	Type	New in	cutting Ø	band length	stroke
16083	BEHRINGER	HSA-260	1983	260	420	280

Hacksaw

No.	Make	Type	New in	cutting Ø	band length	stroke
16096	KASTO	HBS 210/240	2007	210	400	400
16059	BULMAK	OH 253	1985	280	450	500

Cold Circular Saw - Vertical

No.	Make	Type	New in	sawblade Ø	cutting Ø	stroke
16056	KALTENBACH	RKT 631 NA/FM	1984	0710	220	250

Center-drilling machines**Facing and Centering Machine**

No.	Make	Type	New in	workp.Ø max	workp.Ø min	workpiece len
26699	RSA ENTGRAT-TECHNIK	STL	1986	80	15	2000

Presses**Double-Column Presse**

No.	Make	Type	New in	power to	passage	stroke
23119	EXNER	EX 250 SBS	1979	250	1000	300
23112	MÜLLER-WEINGARTEN	ZE 250/160-12,5	1969	250	1350	1000

Eccentric Press - Single Column

No.	Make	Type	New in	power to	throat	stroke
21107	BERRENBURG	LEPt 63/250	1971	063	250	16-90
21111	SCHULER	PDr 80/280	1963	080	280	8 - 100
21121	BETZ	ELZ100	1976	100	300	20- 120
21065	STANKOIMPORT	K 2130	1981	100	300	25-130
21119	HEUSER	EPL 110	1968	110	370	10-80
21120	HEUSER	EPL 110	1965	110	370	10-80
21122	SCHULER	PDR-125-315	1963	125	315	20 - 160
21118	BETZ	EZL 135	1979	135	400	20- 120
21113	ZTS - KOSICE	LE 160	1989	160	355	25 - 160
21112	ZTS - KOSICE	LE 160	1989	160	355	25 - 160
21115	EDELHOFF	AZR 250	1976	250	400	20 - 160
21116	GRÄBENER	PRS 400	1975	400	465	40 - 180
21109	Kieserling	400 t	1956	400	400	60-160

Single Column Press - Hydraulic

No.	Make	Type	New in	power to	throat	stroke
23131	MÜLLER-WEINGARTEN	CEZ 63.5.20	1965	063	325	560
23130	BRUNNHUBER	HEP 80 S	1970	080	300	400

Pneumatic Press

No.	Make	Type	New in	power to	throat	stroke
23134	DUNKES	DF 4	1984	008	170	140
23133	DUNKES	DF 4	1984	008	170	140

Straightening Press - Single Column

No.	Make	Type	New in	ram pressure	max. ram stroke	daylighth
23121	DEMAG	VPN 160 S	1972	160	300	645
23122	MAE	HY S 315 S	1984	315	800	1000

screw press

No.	Make	Type	New in	power to	Stroke	strokes/min
35015	WEINGARTEN	P 180	1955	240	130 - 380	21-31
35014	KIESERLING & ALBRECHT	FS 450	1955	450	1000	1200 x 750

double-sided high speed press

No.	Make	Type	New in	power to	stroke	strokes/min
2532	WEINGARTEN	XQDHz 125	1959	125	50	60 - 180
2525	WEINGARTEN	HD 160	1980	160	8-120	40-120
2526	MINSTER	P2-200-54	1990	200	152,4	0- 150
2527	BOETTCHER & BRUECKMANN	ZRL 250 / 820	1970	250	20-140	60

Sheet metal working / shaeres / bending**Hydr. pressbrake**

No.	Make	Type	New in	power to	cant off max	passage
19130	HÄMMERLE	BM 100-3100 CNC	1998	0100	3100	3000
19129	WIEGER	AWHC 160/45 HH 30	1980	0160	5120	4050
19123	DARLEY	EHP 200	1984	0200	3100	2550
19125	ADIRA	PH 135078	2014	1350	8100	6150

Decoilers for Coils

No.	Make	Type	New in	sheet width - m	coil weight	coil internal d
26542	ALIV	NO-2x30/800-EM-H-A	1995	800	2 x 3	420- 560

Sheet Metal Working Center

No.	Make	Type	New in	power to	working area	sheet thckn.
18437	TRUMPF	Trumatic TC 235	1986	25	2000 x 1000	max. 6,0

Hand-Lever Shear

No.	Make	Type	New in	sheet width - m	sheet thckn.	L-beam
26642	PEDDINGHAUS	4 RP 8	1984	40	8	40 x 6

Profile-Bending Machine

No.	Make	Type	New in	flat steel	flat steel	channel bar
1877	TAURING	Alfa 40R	1985	40 x 10 (R=200)	60 x 15 (R=150)	UPN60 (R=40)

Section Shear - Combined

No.	Make	Type	New in	round	square	L-beam
1874	SAHINLER	HKM 115	2015	55	50	150 x 150 x

Cut-to-length-lines

No.	Make	Type	New in	sheet width	sheet thckn.	strokes/min
26537	STEINER	HTS 18/25 So.	1993	1600	6 - 20	1-15
26538	STEINER	HTS 30/16 So.	1993	2000	4 - 10	1-15

Roller leveller

No.	Make	Type	New in	material width	material thckn	no. of straight
90022	SCHLEICHER	RML 6-70/160-300	1993	0320	0,88 - 3	6
90021	BLEMA-GOTHA	UBR 7,1x1250	1975	1250	2 - 7,1	17
90025	WMW-BLEMA	UBR 1600 x 20	1983	1650	6 - 20	11
90024	WMW-BLEMA	UBR 2000 x 10	1975	2000	4 - 10	13

Pipe-Bending Machine

No.	Make	Type	New in	tube diameter	wall strength	bending radiu
18511	CESURBEND	PBH 32	2018	32	2	50 - 275
18510	CESURBEND	PBNC 65 (A)	2018	65	3,5	70 - 250

Bar Stock Shearing Machines

No.	Make	Type	New in	round	square	pressing powe
1875	MUBEA	KFS 70	1974	80	70	400

Plate Shear - Hydraulic

No.	Make	Type	New in	sheet width	sheet thckn.	passage
18177	STEINER	HTS 18/25 So.	1993	1800	25	2600
18171	LUTHER	TS 2000 x 4	1974	2000	4	2200
18173	DARLEY	GS 3100 x 20	1992	3000	20	3100
18181	STEINER	HTS 30/16	1994	3000	16	3200
18170	DARLEY	GS 3100 x 10	1988	3000	10	3000
18178	STEINER	HTS 30/16 So.	1993	3000	16	3200
18182	STEINER	HTS 40/13 C	1991	4000	13	4200

Measuring machines

tool presetter

No.	Make	Type	New in	measuring range	measuring range	Table dimensi
26724	ZOLLER	H 1002/069	1989	300	300	800 x 500

Tube & Pipe processing / Tube & pipe man

Pipe Notcher

No.	Make	Type	New in	tube diameter	grinding band d	Band Speed
18512	CESURBEND	PP 114	2018	10-114	1000	120
18513	CESURBEND	PN 76	2018	25-76	200	2800

Other accessories for machine tools

Surface Plate

No.	Make	Type	New in	table length	table width	table height
26639	UNBEKANNT	Unbekannt	1990	1000	1000	1100
26702	JFA JOHANN FISCHER	2000 x 1000	1980	2000	1000	950
26678	UNBEKANNT	2500x1250	1990	2500	1250	950
26654	JFA JOHANN FISCHER	AP 2/3,5	1990	3500	2000	200
26679	UNBEKANNT	6000x1000	1990	6000	1000	950

bolster plate

No.	Make	Type	New in	floor-plate len	floor-plate wid	sheet height
26648	UNBEKANNT/NOT KNOWN		ca. 1980	1000	650	85
26650	UNBEKANNT/NOT KNOWN		ca. 1980	950	800	140

Angular Clamping Device

No.	Make	Type	New in	length	width	height
73021	WIRTHS	neu/new	2012	1000	1000	2000

Clamping Cube

No.	Make	Type	New in	length	width	height
26706	UNBEKANNT / UNKNOWN		1985	3000	1700	1000
26682	UNBEKANNT	4 m	1980	4000	300	250

Rotary Table - Boring

No.	Make	Type	New in	table length	table width	table load
81045	WMW UNION	Ti 2	1972	2000	1800	12,5

Rotary Table

No.	Make	Type	New in	table length	table width	table load
26721	MIKRON SMP		1991	500	500	0,25

Floor Plates

No.	Make	Type	New in	length	width	Plates availab
8208	UNBEKANNT	1 Stück/piece	1970	2100	1200	1
82054	GMW	n.n	2017	4000	2000	4

Straightening Plate

No.	Make	Type	New in	length	width	table height
26680	UNBEKANNT	4000x1500x500	1990	4000	1500	950

Swarf Conveyor

No.	Make	Type	New in	length in total	belt width	conveying hei
26708	KNOLL	225 S-2s/100	2013	20584	225	3030

Reversible Clamping Device

No.	Make	Type	New in	table Ø	centre height	swing dia.
73020	PEISELER	HW 500	1991	500	315	620
73019	PEISELER	HW 710	1991	710	450	890
73018	PEISELER	HW 710	1991	710	450	890

Packaging machines

Strapping machine

No.	Make	Type	New in	packet width	packet height	packet weight
26701a	CYKLOP	M-PA 03	2008	1000	1000	50

Other attachments

Cleaning unit

No.	Make	Type	New in	through-put wid	working height	workpiece we
26720	ZUGIL	BVA	1992	500	380	50

Sandblasting Machine

No.	Make	Type	New in	through-put wid	working height	working area
26722	GLÄSNER	MINIMATIC IV	2012	1250	900	900x1250x9